



Advance Industrial

毅華實業

Item Number – M7115

Usage in Karat¹	18K	Colour	Green Yellow
Commercial Composition	AG 60%, CU 35%, ZN 5%		

Properties

Hardness	123 (Hv)
Density	15 (gm/cm ³)
Flask Temperature²	650°C - 680°C
Casting Temperature²	1030°C - 1050°C
Cool Down Time	30 Minutes
Casting Parameters	Vacuum Pressure Casting / Manual Vacuum Casting

¹When melting alloys, inert gases or unsaturated oxygen flames should be used to protect the alloy and prevent oxidation of the alloy

²Depending on the thickness of the product, select the appropriate flask temperature

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WhatsApp



www.advanceindustrial.com



info@advance-industrial.com