



Advance Industrial

毅華實業

Item Number – M2200

Usage in Karat¹	14K - 18K	Colour	White
Commercial Composition	CU 59%, ZN 23%, NI 18%		

Properties

	18K	14K
Hardness	135 (Hv)	140 (Hv)
Density	12.5 (gm/cm ³)	12.5 (gm/cm ³)
Flask Temperature²	650°C - 700°C	650°C - 700°C
Casting Temperature²	1040°C - 1060°C	1040°C - 1060°C
Cool Down Time	30 Minutes	
Casting Parameters	Vacuum Pressure Casting / Manual Vacuum Casting	

¹When melting alloys, inert gases or unsaturated oxygen flames should be used to protect the alloy and prevent oxidation of the alloy

²Depending on the thickness of the product, select the appropriate flask temperature

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