



Advance Industrial

毅華實業

Item Number – M5115Y

Usage in Karat¹	14K	Colour	Yellow
Commercial Composition	CU 67%, AG 17%, ZN 16%		

Properties

Hardness	120 (Hv)
Density	13.2 (gm/cm ³)
Flask Temperature²	640°C - 660°C
Casting Temperature²	1020°C - 1040°C
Cool Down Time	30 Minutes
Casting Parameters	Vacuum Pressure Casting / Manual Vacuum Casting

¹When melting alloys, inert gases or unsaturated oxygen flames should be used to protect the alloy and prevent oxidation of the alloy

²Depending on the thickness of the product, select the appropriate flask temperature

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